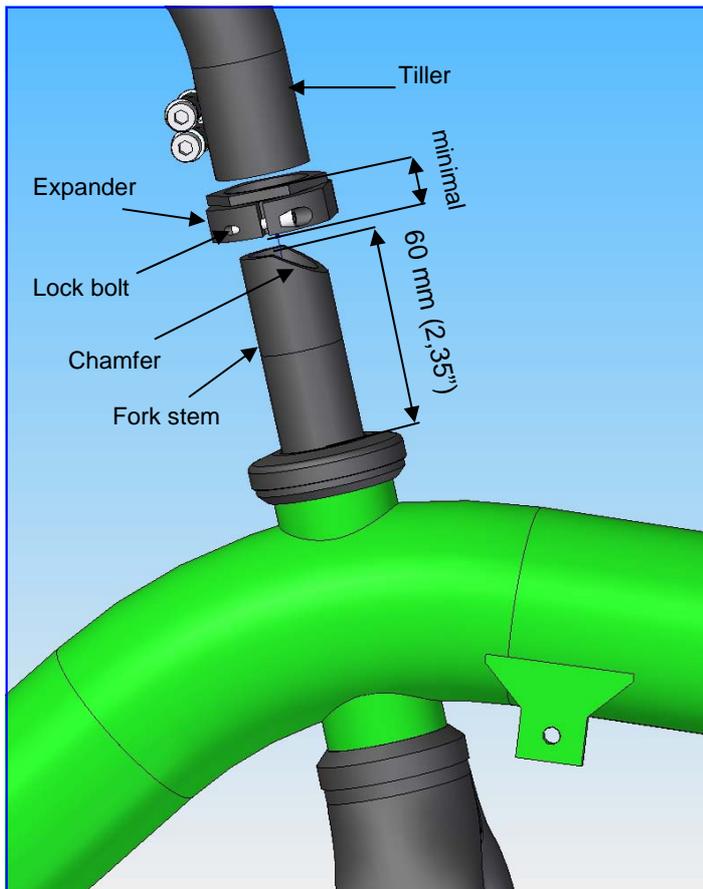
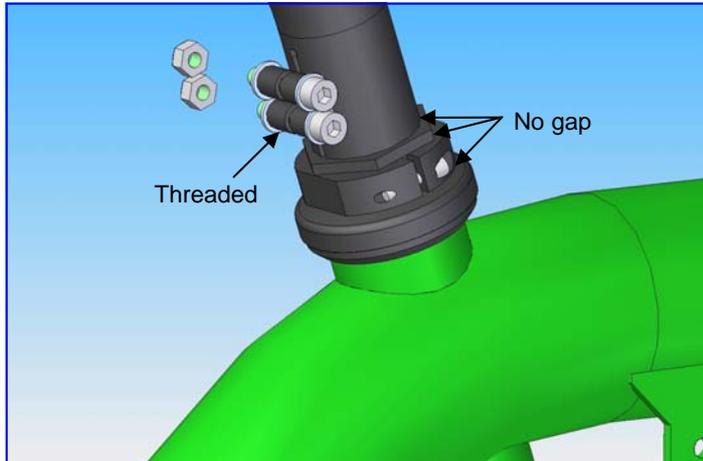


Installing and alignment



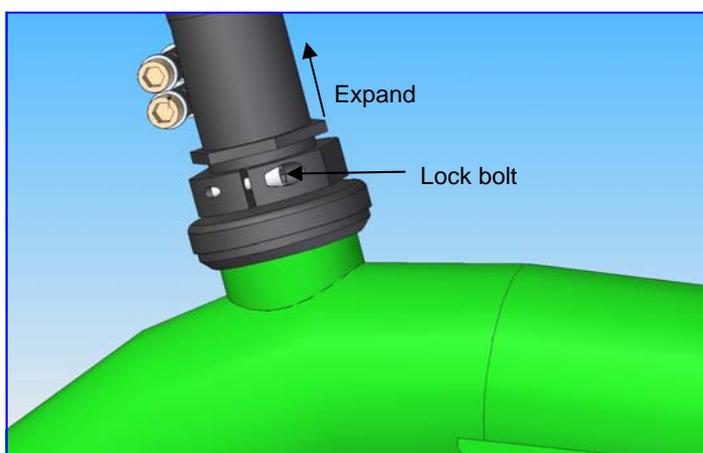
First check (installing only):

1. Check length and chamfer of the fork stem
2. Untight the lock bolt
3. Adjust the expander to minimal height
4. Check the bolts for the metal free paste against fretting
5. Make sure there is no grease on the fork stem and the inside of the tiller



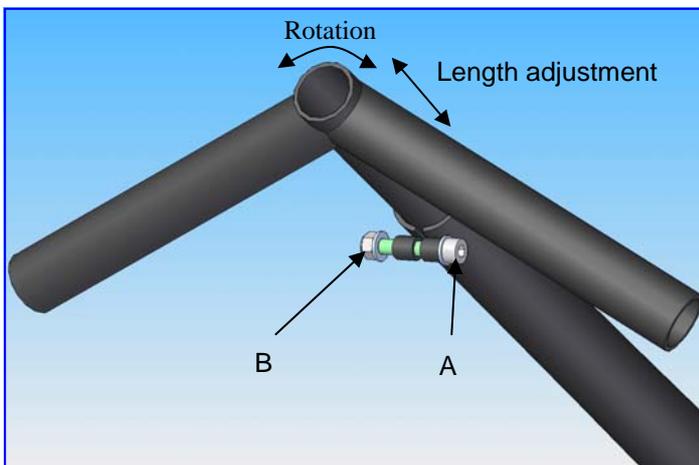
Assembly and alignment:

1. Mount the expander and the tiller to the fork stem
2. Tighten the steerer bolts with 1,5 Nm
3. Align the steerer with the wheel
4. Tighten the bolts with 5 Nm (max 5,5 Nm)
5. Place the nuts and tighten with 5 Nm



Headset adjustment:

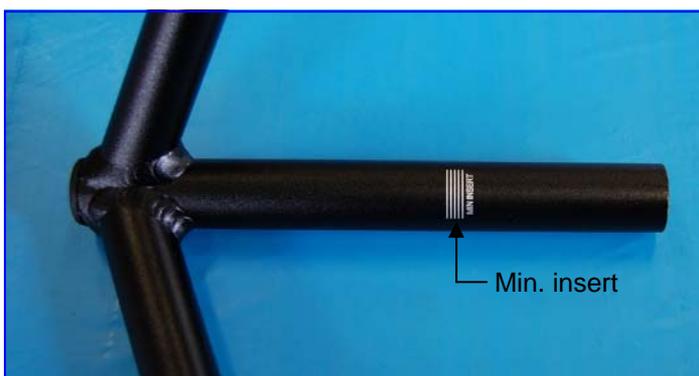
1. Adjust the headset by turning the expander out
2. Check the headset for smooth and play free rotation
3. Re-adjust if necessary
4. Tighten the lock bolt with 3 Nm



Length Adjustment:

1. Loosen the nut (B) and the bolt (A)
2. Adjust the tiller to the required length
3. Check if the tiller has not exceed the minimum insert length
3. Align the steerer on rotation
4. Tighten the bolt (A) with 5 Nm
5. Tighten the nut (B) with 5 Nm

Note: If the length is changed it can be necessary to replace the brake cables



Tiller adjustment: 27-07-2007